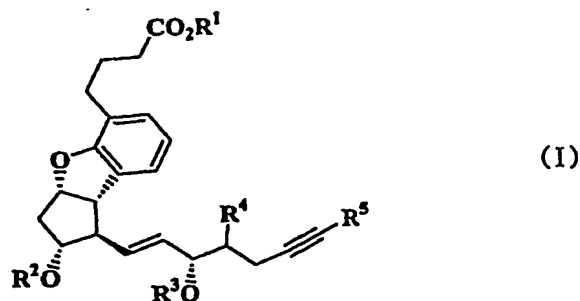
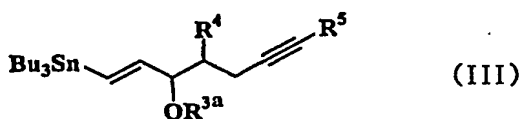


WHAT IS CLAIMED IS:

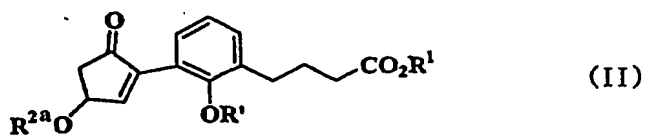
1. A process for preparing a compound of the following formula:



- 5 , wherein R^1 represents a cation, H, or C_{1-12} alkyl,
 R^2 and R^3 each represent H or a hydroxy protective group,
 R^4 represents H or C_{1-3} alkyl, and
 R^5 represents H or C_{1-6} alkyl, comprising the steps of:
 (1) converting a compound of the following formula:



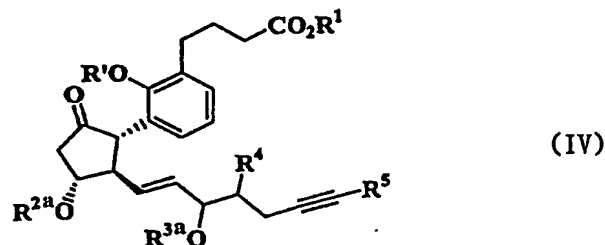
- 10 , wherein R^{3a} represents a hydroxy protective group, and
 R^4 and R^5 are each as defined above,
 into its cuprate, and then, performing stereo-specific 1,4-addition reaction of the
 cuprate to an α, β -unsaturated ketone of the following formula:



- 15 , wherein R^1 is as defined above,
 R^{2a} represents a hydroxy protective group, and
 R^1 represents a hydroxy protective group,

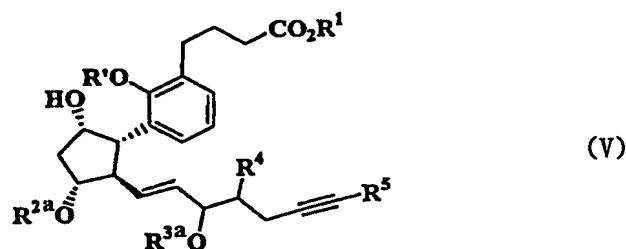
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to form a compound of the following formula;



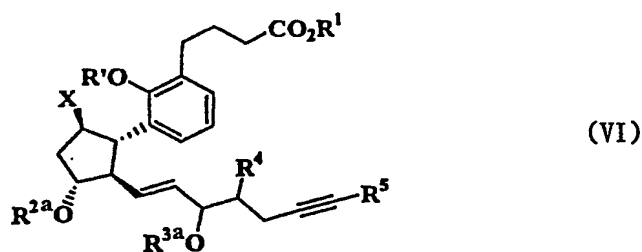
, wherein R^1 , R^{2a} , R^{3a} , R^4 , R^5 and R' are each as defined above;

(2) reducing a ketone of cyclopentanone in the compound of formula (IV) to form
5 an α -alcohol compound of the following formula:



, wherein R^1 , R^{2a} , R^{3a} , R^4 , R^5 , and R' are each as defined above;

(3) substituting the α -alcohol of the compound of formula (V) with a halide to form a β -halide compound of the following formula:

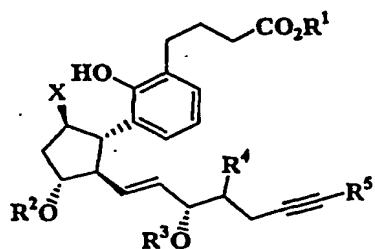


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, wherein R^1 , R^{2a} , R^{3a} , R^4 , R^5 and R' are each as defined above, and

X represents halo;

(4) deprotecting a hydroxy protective group of the compound of formula (VI) to form a compound of the following formula:



(VII)

, wherein R¹, R², R³, R⁴, R⁵, and X are each as defined above;

(5) performing intramolecular cyclization to the compound of formula (VII) to form the compound of formula (I).

5

2. The process of Claim 1, wherein R², R³, R^{2a} and R^{3a} each represent trimethylsilyl, triethylsilyl, t-butyldimethylsilyl, t-butyldiphenylsilyl, phenyldimethylsilyl, or tetrahydropyranyl, and R¹ represents methyl, methoxymethyl, methoxyethyl, benzyloxymethyl, or p-benzyloxymethyl.

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3. The process of Claim 1, wherein in step (2) the reduction is performed with using a metal hydride.

4. The process of Claim 3, wherein the metal hydride is selected from the group consisting of sodium borohydride (NaBH₄), L-selectride, N-selectride and K-selectride.

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5. The process of Claim 1, wherein in step (3), i) the α-alcohol is converted into a leaving group, and then, the leaving group is converted into the β-halide via SN₂ reaction with the halide nucleophile, or ii) the α-alcohol is directly converted into the β-halide using trialkylphosphine and carbon tetrahalide.

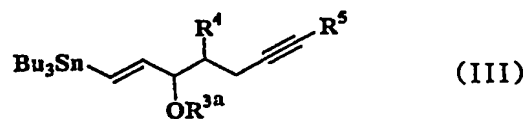
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6. The process of Claim 1, wherein in step (4) the hydroxy protective group is deprotected under an acidic condition.

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7. The process of Claim 1, wherein in step (5) the cyclization reaction is performed in the presence of base.

8. A compound of the following formula:



, wherein R^{3a} , R^4 and R^5 are each as defined in Claim 1.